SAFETY DATA SHEET

SECTION 1. PRODUCT AND COMPANY IDENTIFICATION

MANUFACTURER: TRANSENE COMPANY, INC. ADDRESS: DANVERS INDUSTRIAL PARK 10 ELECTRONICS AVENUE DANVERS, MA 01923 TEL: (978) 777-7860 FAX: (978)-739-5640 WWW.TRANSENE.COM EMERGENCY NO. 1-800-424-9300 CHEMTREC

MATERIAL NAME: ALUMINUM ETCHANT TYPE A REVISED: August 2012 CHEMICAL FAMILY: Acid mixture Product Number: 060-0026000

SECTION 2. HEALTH HAZARD INFORMATION

GHS Classifications

Oxidizing liquids : Not classified Corrosive to Metals: Category 1 Acute toxicity Oral : Category 5 Acute toxicity Dermal: Category 5 Acute toxicity Inhalation : Category 3 Skin corrosion / Skin irritation : Category 1 Serious eye damage / Eye irritation : Category 1 Respiratory or skin sensitization : Not classified Special target organ systemic toxicity single exposure: Category 2 Special target organ systemic toxicity repeated exposure : Category 2 Acute aquatic environmental hazards : Not classified

Pictograms or Hazard symbols



Warning: May be corrosive to metals



Harmful if swallowed or in contact with skin.



Danger: Toxic if mist is inhaled.



Danger: Causes severe skin burns and serious eye damage.



Warning. Health hazard. May cause damage to lungs, eyes, and mucous membranes through prolonged or repeated exposure.

Precautionary Statement Prevention

Use only in a well-ventilated area. Do not eat, drink or smoke when using this product. Do not breathe fume/gas/mist/vapors/spray. Wear protective gloves/protective clothing /eye protection/face protection. Wash hands thoroughly after handling.

Avoid release to the environment

SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

Material		Wt %	Toxicity
Nitric Acid	CAS# 7697-37-2	1-5	2 ppm (TLV)
Phosphoric Acid	CAS# 7664-38-2	50-70	1 ppm
Acetic Acid	CAS# 64-19-7	3-10	10 ppm
Water	CAS# 7732-18-5	15-46	
Total			

SECTION 4. FIRST AID MEASURES

EFFECTS OF OVEREXPOSURE

FIRST AID:

Eye Contact: Corrosive to naked eye; in case of contact flush eyes well for 15 minutes, lifting the lower and upper eyelids occasionally. May cause blindness. Seek medical attention.

Skin Contact: Obtain medical attention: Corrosive to exposed skin. Flush skin well with water for 15 minutes, wash with soap and water. Remove affected clothing, get medical attention.

Inhalation: If mist or fumes are inhaled, remove to fresh air. If not breathing give artificial respiration. Seek medical attention. Effects may be delayed. May cause chemical burns to the respiratory tract.

Ingestion: May cause severe and permanent damage to the digestive tract. Causes gastrointestinal burns and performation of the digestive tract. Get medical attention immediately.

SECTION 5. FIRE FIGHTING MEASURES

Flash Point and Method	Autoignition Temp.	Flammability Limits In Air	LOWER	<u>UPPER</u>
	NA		NA	NA
non-flammable				

Extinguishing media: Water spray or fog, carbon dioxide and dry chemical. Do not use organic media. **Special fire fighting procedures:** Wear chemically retardant gear and NIOSH approved self-contained breathing apparatus. Thermal decomposition produces irritating and toxic fumes. Contact with oxidizing reagents may cause extremely violent combustion.

SECTION 6. ACCIDENTAL RELEASE MEASURES

SPILLS, LEAKS: Ventilate area of leak or spill. Clean up personnel should wear protective clothing and NIOSH approved respirator. Dike and cover the contaminated areas with absorbent, non-combustible material such as earth, sand, or vermiculite.

SECTION 7. HANDLING AND STORAGE

Wash thoroughly after handling. Remove contaminated clothing and wash before re-use. Do not breathe dust, mist, or vapor. Do not expose eyes, skin, or clothing. Keep container closed tightly. Avoid contact with combustibles. Do not use with metal tools or items. Use with adequate ventilation or respiratory protection. Do not store near combustibles or in direct sunlight. Store in a cool, dry, well-ventilated area away from incompatible substances. Separate from metals, alkali, and organics.

SECTION 8. EXPOSURE CONTROL/PERSONAL PROTECTION

Respiratory protection: Wear NIOSH/MESA approved full or half face piece (with goggles) respiratory protective equipment to avoid exposure to iodine vapors above 0.1ppm. A respiratory protection program complying with requirements of 29CFR 1910.134 is recommended.

Ventilation: Where adequate ventilation is not available, use NIOSH approved vapor respirator with dust, fume and mist filters. Local ventilation through fume hoods or laminar flow stations is also preferred. Keep fumes away from strong bases.

Protective gloves: Skin contact should be minimized through use of rubber gloves.

Other protective equipment: Steel tipped shoes/eye wash station/chemical safety chemical retardant clothing. Eye protection: Safety goggles / face shield

SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

Form : **Appearance** : Odor : pH: **Melting point: Boiling point/Boiling range :** Flash point : **Ignition point : Danger of explosion: Decomposition temperature:** Vapor density (Air = 1) : Volatiles. %: Vapor pressure at 15° C, mm Hg: **Specific gravity :** Solubility in / Miscibility: Evap. Rate (Water = 1):

Syrupy liquid Colorless Vinegar < 2 Not available 100 °C (water) Non-flammable. Will not ignite. Product is not explosive > 150 °C Not available 75-85 51 mm Hg at 25 °C 1.45 g/cc Completely miscible in water < 1

SECTION 10. STABILITY AND REACTIVITY

Stability

Stable X Conditions to avoid: Excess heat , light, confined spaces Unstable

Incompatible with:

Metals/metal powders, reducing agents, strong bases, acetic acid, alcohol, acetone, aniline, hydrogen sulfide, carbides, organic solvents, combustibles, chromic acid, flammables, cyanides, sulfides.

Hazardous decomposition products: Nitrogen oxides, phosphorous oxides, organic fumesHazardousMay occurpolymerization:Will not occur X

SECTION 11. TOXICOLOGICAL INFORMATION

ACUTE:

LC₅₀ (Inhalation, rat): 1.35 mg/L/4 h (nitrogen dioxide) (anhydrous substance) LD₅₀ (oral, rat): 1530 mg/kg (phosphoric acid) LDLo (oral, human): 4500 mg/kg (anhydrous substance) (IUCLID) Specific symptoms in animal studies: burns to eyes (rabbit), burns to skin (rabbit)

SUBACUTE TO CHRONIC TOXICITY: Bacterial mutagenicity: Ames test: negative Investigated as a mutagen

OTHER DATA:

Corrosive. Vapor inhalation burns mucous membranes; causes coughing, dyspnoea. Inhalation may lead to oedemas in the respiratory tract. Burns skin, eyes (risk of blindness). Swallowing results in damage to mouth esophagus, and gastrointestinal tract; risk of perforation; bloody vomiting; death.

SECTION 12. ECOLOGICAL INFORMATION

Bioaccumulation : There is no evidence of bioaccumulation.

Environmental Fate: When released into the soil, this material may leach into groundwater. When released to water, acidity may be readily reduced by natural water hardness minerals, but the phosphate may persist indefinitely.

Ecotoxicity : Biologic effects:

Toxic effect on fish and plankton. Harmful effect due to pH shift. Forms corrosive mixtures with water even when diluted. Does not cause biological oxygen deficit. Hazardous to drinking water supplies.

Fish toxicity: Gambusia affinis LC_{50} : 756 mg/L/96 h Hazard for drinking water: Fish: $LC_{50} > 1500$ mg/L.

SECTION 13. DISPOSAL CONSIDERATIONS

DISPOSAL: Dispose of in accordance with all federal state and local regulations. Send waste to an approved waste disposal facility.

SECTION 14. TRANSPORTATION INFORMATION

Class 8 PG II UN3264 Shipping Name: Corrosive Liquid, Acidic, Inorganic, N.O.S. (Phosphoric Acid and Nitric Acid)

SECTION 15. REGULATORY

Symbol: C, Corrosive
R-Phrase:
R: Contact with combustible material may cause fire.
R21/22: Harmful in contact with skin and if swallowed.
R35: Causes severe burns.
R41: Risk of serious damage to eyes.
S-Phrases:
S17: Keep away from combustible material.
S23-36/37/39-45 Do not breathe vapor. In case of contact with eyes, rinse immediately with plenty of water and seek medical advice. Wear suitable protective clothing, gloves, and eye/face protection. In case of accident or if you feel unwell, seek medical advice immediately (show the label where possible).

The following component of this product is regulated as toxic a chemical under section 313 or Title III SARA, and 40CFR 372:

Nitric Acid CAS# 7697-37-2

SECTION 16. OTHER INFORMATION

NFPA Codes:
Health: 3
Flammability: 0
Reactivity: 1
R8: Contact with combustible material may cause fire.
R35: Causes severe burns.
All ingredients of this product are listed on the US TSCA inventory under their parent anhydrous compounds.