

**SYLGARD(R) 184 SILICONE ELASTOMER KIT
(CURING AGENT information is below)**

Version 6.0 Revision Date: 09/13/2017 SDS Number: 743649-00011 Date of last issue: 03/09/2017
Date of first issue: 11/12/2014

SECTION 1. IDENTIFICATION

Product name : SYLGARD(R) 184 SILICONE ELASTOMER KIT (CURING AGENT information is below)

Product code : 000000000001064291

Manufacturer or supplier's details

Company name of supplier : Dow Corning Corporation

Address : South Saginaw Road
Midland Michigan 48686

Telephone : (989) 496-6000

Emergency telephone : 24 Hour Emergency Telephone : (989) 496-5900
CHEMTREC : (800) 424-9300

Recommended use of the chemical and restrictions on use

Recommended use : Vulcanising agents

SECTION 2. HAZARDS IDENTIFICATION**GHS classification in accordance with 29 CFR 1910.1200**

Not a hazardous substance or mixture.

GHS label elements

Not a hazardous substance or mixture.

Precautionary Statements :

Prevention:

P210 Keep away from heat/sparks/open flames/hot surfaces.

No smoking.

P234 Keep only in original container.

Storage:

P403 Store in a well-ventilated place.

Other hazards

May generate flammable hydrogen gas. Avoid contact with water, alcohols, acidic, basic, or oxidizing materials.

SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

Substance / Mixture : Mixture

Chemical nature : Silicone resin solution

Hazardous ingredients

No hazardous ingredients

SYLGARD(R) 184 SILICONE ELASTOMER KIT (CURING AGENT information is below)

Version 6.0	Revision Date: 09/13/2017	SDS Number: 743649-00011	Date of last issue: 03/09/2017 Date of first issue: 11/12/2014
----------------	------------------------------	-----------------------------	---

SECTION 4. FIRST AID MEASURES

- | | |
|---|---|
| If inhaled | : If inhaled, remove to fresh air.
Get medical attention if symptoms occur. |
| In case of skin contact | : Wash with water and soap as a precaution.
Get medical attention if symptoms occur. |
| In case of eye contact | : Flush eyes with water as a precaution.
Get medical attention if irritation develops and persists. |
| If swallowed | : If swallowed, DO NOT induce vomiting.
Get medical attention if symptoms occur.
Rinse mouth thoroughly with water. |
| Most important symptoms and effects, both acute and delayed | : None known. |
| Protection of first-aiders | : No special precautions are necessary for first aid responders. |
| Notes to physician | : Treat symptomatically and supportively. |

SECTION 5. FIRE-FIGHTING MEASURES

- | | |
|---------------------------------------|--|
| Suitable extinguishing media | : Water spray
Alcohol-resistant foam
Carbon dioxide (CO ₂) |
| Unsuitable extinguishing media | : Dry chemical |
| Specific hazards during fire fighting | : Exposure to combustion products may be a hazard to health.
Applying foam will release significant amounts of hydrogen gas that can be trapped under the foam blanket. |
| Hazardous combustion products | : Carbon oxides
Silicon oxides
Formaldehyde |
| Specific extinguishing methods | : Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.
Use water spray to cool unopened containers.
Do not allow extinguishing medium to contact container contents. Most fire extinguishing media will cause hydrogen evolution, and once the fire is put out, may accumulate in poorly ventilated or confined areas and result in flash fire or explosion if ignited.
Collect contaminated fire extinguishing water separately. This must not be discharged into drains.
Fire residues and contaminated fire extinguishing water must |

SYLGARD(R) 184 SILICONE ELASTOMER KIT (CURING AGENT information is below)

Version	Revision Date:	SDS Number:	Date of last issue: 03/09/2017
6.0	09/13/2017	743649-00011	Date of first issue: 11/12/2014

be disposed of in accordance with local regulations.
Remove undamaged containers from fire area if it is safe to do so.
Evacuate area.

Special protective equipment for fire-fighters : Wear self-contained breathing apparatus for firefighting if necessary.
Use personal protective equipment.

SECTION 6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures : Follow safe handling advice and personal protective equipment recommendations.

Environmental precautions : Discharge into the environment must be avoided.
Prevent further leakage or spillage if safe to do so.
Prevent spreading over a wide area (e.g., by containment or oil barriers).
Retain and dispose of contaminated wash water.
Local authorities should be advised if significant spillages cannot be contained.

Methods and materials for containment and cleaning up : Soak up with inert absorbent material.
For large spills, provide diking or other appropriate containment to keep material from spreading. If diked material can be pumped, store recovered material in appropriate container.
Clean up remaining materials from spill with suitable absorbent.
Materials in contact with water, moisture, acids or bases have the potential to generate hydrogen gas. Recovered material should be stored in a vented container.
Local or national regulations may apply to releases and disposal of this material, as well as those materials and items employed in the cleanup of releases. You will need to determine which regulations are applicable.
Sections 13 and 15 of this SDS provide information regarding certain local or national requirements.
Recovered material should be stored in a vented container.
The vent must prevent the ingress of water as further reaction with spilled materials can take place which could lead to overpressurization of the container.

SECTION 7. HANDLING AND STORAGE

Technical measures : See Engineering measures under EXPOSURE CONTROLS/PERSONAL PROTECTION section.

Local/Total ventilation : Use only with adequate ventilation.

|| Advice on safe handling : Handle in accordance with good industrial hygiene and safety

SYLGARD(R) 184 SILICONE ELASTOMER KIT (CURING AGENT information is below)

Version 6.0	Revision Date: 09/13/2017	SDS Number: 743649-00011	Date of last issue: 03/09/2017 Date of first issue: 11/12/2014
----------------	------------------------------	-----------------------------	---

			practice, based on the results of the workplace exposure assessment Keep away from water. Protect from moisture. Take care to prevent spills, waste and minimize release to the environment.
Conditions for safe storage	:	Keep in properly labeled containers. Store in original container. Store in a closed container. Store in accordance with the particular national regulations. Product may evolve minute quantities of flammable hydrogen gas which can accumulate. Adequately ventilate to maintain vapors well below flammability limits and exposure guidelines. Do not repackage. Clogged container vents may increase pressure build up.	
Materials to avoid	:	Do not store with the following product types: Strong oxidizing agents	
Packaging material	:	Unsuitable material: Do not store in or use containers except the original product package.	

SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Ingredients with workplace control parameters

Contains no substances with occupational exposure limit values.

Engineering measures : Processing may form hazardous compounds (see section 10).
Ensure adequate ventilation, especially in confined areas.
Minimize workplace exposure concentrations.

Personal protective equipment

Respiratory protection : No personal respiratory protective equipment normally required.

Hand protection

Remarks : Wash hands before breaks and at the end of workday.

Eye protection : Wear the following personal protective equipment:
Safety glasses

Skin and body protection : Skin should be washed after contact.

Hygiene measures : Ensure that eye flushing systems and safety showers are located close to the working place.
When using do not eat, drink or smoke.
Wash contaminated clothing before re-use.

**SYLGARD(R) 184 SILICONE ELASTOMER KIT
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Version 6.0	Revision Date: 09/13/2017	SDS Number: 743649-00011	Date of last issue: 03/09/2017 Date of first issue: 11/12/2014
----------------	------------------------------	-----------------------------	---

These precautions are for room temperature handling. Use at elevated temperature or aerosol/spray applications may require added precautions.

For further information regarding the use of silicones / organic oils in consumer aerosol applications, please refer to the guidance document regarding the use of these type of materials in consumer aerosol applications that has been developed by the silicone industry (www.SEHSC.com) or contact the Dow Corning customer service group.

SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance	:	liquid
Color	:	colorless
Odor	:	slight
Odor Threshold	:	No data available
pH	:	No data available
Melting point/freezing point	:	No data available
Initial boiling point and boiling range	:	> 100 °C
Flash point	:	> 101.1 °C Method: closed cup
Evaporation rate	:	No data available
Flammability (solid, gas)	:	Not applicable
Flammability (liquids)	:	Not applicable
Self-ignition	:	The substance or mixture is not classified as pyrophoric. The substance or mixture is not classified as self heating.
Upper explosion limit / Upper flammability limit	:	No data available
Lower explosion limit / Lower flammability limit	:	No data available
Vapor pressure	:	No data available
Relative vapor density	:	No data available
Relative density	:	1.03
Solubility(ies) Water solubility	:	No data available

SYLGARD(R) 184 SILICONE ELASTOMER KIT (CURING AGENT information is below)

Version 6.0	Revision Date: 09/13/2017	SDS Number: 743649-00011	Date of last issue: 03/09/2017 Date of first issue: 11/12/2014
----------------	------------------------------	-----------------------------	---

Partition coefficient: n-octanol/water : No data available

Autoignition temperature : No data available

Decomposition temperature : No data available

Viscosity

Viscosity, kinematic : 110 cSt (25 °C)

Explosive properties : Not explosive

Oxidizing properties : The substance or mixture is not classified as oxidizing.

Molecular weight : No data available

Particle size : Not applicable

SECTION 10. STABILITY AND REACTIVITY

Reactivity : Contact with water liberates highly flammable gases.

Chemical stability : Stable under normal conditions.

Possibility of hazardous reactions : Can react with strong oxidizing agents.
Adequate ventilation is required.
See OSHA formaldehyde standard, 29 CFR 1910.1048
When heated to temperatures above 180 °C (356 °F) in the presence of air, trace quantities of formaldehyde may be released.
Product may evolve flammable hydrogen gas on contact with water, alcohols, acidic or basic materials, many metals or metallic compounds and can form explosive mixtures in air.
Hazardous decomposition products will be formed at elevated temperatures.

Conditions to avoid : Exposure to moisture.

Incompatible materials : Oxidizing agents

Hazardous decomposition products

Thermal decomposition : Formaldehyde

SECTION 11. TOXICOLOGICAL INFORMATION

Information on likely routes of exposure

Inhalation
Skin contact

**SYLGARD(R) 184 SILICONE ELASTOMER KIT
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Version	Revision Date:	SDS Number:	Date of last issue: 03/09/2017
6.0	09/13/2017	743649-00011	Date of first issue: 11/12/2014

Ingestion
Eye contact

Acute toxicity

Not classified based on available information.

Skin corrosion/irritation

Not classified based on available information.

Serious eye damage/eye irritation

Not classified based on available information.

Respiratory or skin sensitization**Skin sensitization**

Not classified based on available information.

Respiratory sensitization

Not classified based on available information.

Germ cell mutagenicity

Not classified based on available information.

Carcinogenicity

Not classified based on available information.

IARC

No ingredient of this product present at levels greater than or equal to 0.1% is identified as probable, possible or confirmed human carcinogen by IARC.

OSHA

No component of this product present at levels greater than or equal to 0.1% is on OSHA's list of regulated carcinogens.

NTP

No ingredient of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen by NTP.

Reproductive toxicity

Not classified based on available information.

STOT-single exposure

Not classified based on available information.

STOT-repeated exposure

Not classified based on available information.

Aspiration toxicity

Not classified based on available information.

SECTION 12. ECOLOGICAL INFORMATION**Ecotoxicity**

No data available

Persistence and degradability

No data available

SYLGARD(R) 184 SILICONE ELASTOMER KIT (CURING AGENT information is below)

Version 6.0	Revision Date: 09/13/2017	SDS Number: 743649-00011	Date of last issue: 03/09/2017 Date of first issue: 11/12/2014
----------------	------------------------------	-----------------------------	---

Bioaccumulative potential

No data available

Mobility in soil

No data available

Other adverse effects

No data available

SECTION 13. DISPOSAL CONSIDERATIONS**Disposal methods**

Resource Conservation and Recovery Act (RCRA) : When a decision is made to discard this material as supplied, it is classified as a RCRA hazardous waste.

Waste Code : D003: Reactivity

Waste from residues : Dispose of in accordance with local regulations.

Contaminated packaging : Empty containers should be taken to an approved waste handling site for recycling or disposal.
If not otherwise specified: Dispose of as unused product.

SECTION 14. TRANSPORT INFORMATION**International Regulations****UNRTDG**

Not regulated as a dangerous good

IATA-DGR

Not regulated as a dangerous good

Remarks : VENTED PACKAGES ARE FORBIDDEN FOR AIR TRANSPORT.

IMDG-Code

Not regulated as a dangerous good

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not applicable for product as supplied.

Domestic regulation**49 CFR**

Not regulated as a dangerous good

SECTION 15. REGULATORY INFORMATION**EPCRA - Emergency Planning and Community Right-to-Know****CERCLA Reportable Quantity**

Ingredients	CAS-No.	Component RQ (lbs)	Calculated product RQ (lbs)

SYLGARD(R) 184 SILICONE ELASTOMER KIT (CURING AGENT information is below)

Version 6.0 Revision Date: 09/13/2017 SDS Number: 743649-00011 Date of last issue: 03/09/2017
Date of first issue: 11/12/2014

Xylene	1330-20-7	100	52631
Ethylbenzene	100-41-4	1000	*
Toluene	108-88-3	1000	*

*: Calculated RQ exceeds reasonably attainable upper limit.

SARA 304 Extremely Hazardous Substances Reportable Quantity

This material does not contain any components with a section 304 EHS RQ.

SARA 302 Extremely Hazardous Substances Threshold Planning Quantity

This material does not contain any components with a section 302 EHS TPQ.

SARA 311/312 Hazards : No SARA Hazards

SARA 313 : This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.

US State Regulations

Pennsylvania Right To Know

Dimethyl, Methylhydrogen Siloxane, Trimethylsiloxy-terminated	68037-59-2
Dimethyl Siloxane, Dimethylvinylsiloxy-terminated	68083-19-2
Dimethylvinylated and trimethylated silica	68988-89-6
Xylene	1330-20-7
Ethylbenzene	100-41-4
Toluene	108-88-3

California Prop. 65

WARNING: This product can expose you to chemicals including Ethylbenzene, which is/are known to the State of California to cause cancer, and Toluene, which is/are known to the State of California to cause birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov.

The ingredients of this product are reported in the following inventories:

NZIoC	: All ingredients listed or exempt.
REACH	: For purchases from Dow Corning EU legal entities, all ingredients are currently pre/registered or exempt under REACH. Please refer to section 1 for recommended uses. For purchases from non-EU Dow Corning legal entities with the intention to export into EEA please contact your DC representative/local office.
TSCA	: All chemical substances in this product are either listed on the TSCA Inventory or are in compliance with a TSCA Inventory exemption.
PICCS	: All ingredients listed or exempt.
KECI	: All ingredients listed, exempt or notified.
ENCS/ISHL	: All components are listed on ENCS/ISHL or exempted from inventory listing.

SAFETY DATA SHEET

DOW CORNING

SYLGARD(R) 184 SILICONE ELASTOMER KIT (CURING AGENT information is below)

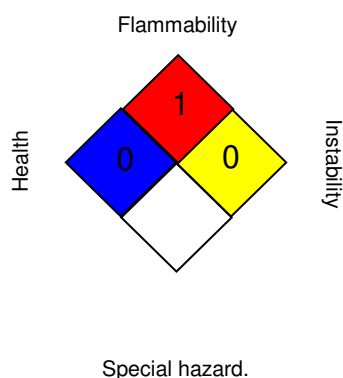
Version 6.0 Revision Date: 09/13/2017 SDS Number: 743649-00011 Date of last issue: 03/09/2017
Date of first issue: 11/12/2014

IECSC : All ingredients listed or exempt.
AICS : All ingredients listed or exempt.
DSL : All chemical substances in this product comply with the CEPA 1999 and NSNR and are on or exempt from listing on the Canadian Domestic Substances List (DSL).
TCSI : All ingredients listed or exempt.

SECTION 16. OTHER INFORMATION

Further information

NFPA:



HMIS® IV:

HEALTH	/	0
FLAMMABILITY		1
PHYSICAL HAZARD		1

HMIS® ratings are based on a 0-4 rating scale, with 0 representing minimal hazards or risks, and 4 representing significant hazards or risks. The "*" represents a chronic hazard, while the "/" represents the absence of a chronic hazard.

Full text of other abbreviations

AICS - Australian Inventory of Chemical Substances; ASTM - American Society for the Testing of Materials; bw - Body weight; CERCLA - Comprehensive Environmental Response, Compensation, and Liability Act; CMR - Carcinogen, Mutagen or Reproductive Toxicant; DIN - Standard of the German Institute for Standardisation; DOT - Department of Transportation; DSL - Domestic Substances List (Canada); ECx - Concentration associated with x% response; EHS - Extremely Hazardous Substance; ELx - Loading rate associated with x% response; EmS - Emergency Schedule; ENCS - Existing and New Chemical Substances (Japan); ErCx - Concentration associated with x% growth rate response; ERG - Emergency Response Guide; GHS - Globally Harmonized System; GLP - Good Laboratory Practice; HMIS - Hazardous Materials Identification System; IARC - International Agency for Research on Cancer; IATA - International Air Transport Association; IBC - International Code for the Construction and Equipment of Ships carrying Dangerous Chemicals in Bulk; IC50 - Half maximal inhibitory concentration; ICAO - International Civil Aviation Organization; IECSC - Inventory of Existing Chemical Substances in China; IMDG - International Maritime Dangerous Goods; IMO - International Maritime Organization; ISHL - Industrial Safety and Health Law (Japan); ISO - International Organisation for Standardization; KECI - Korea Existing Chemicals Inventory; LC50 - Lethal Concentration to 50 % of a test population; LD50 - Lethal Dose to 50% of a test population (Median Lethal Dose); MARPOL - International Convention for the Pre-

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Version	Revision Date:	SDS Number:	Date of last issue: 03/09/2017
6.0	09/13/2017	743649-00011	Date of first issue: 11/12/2014

vention of Pollution from Ships; MSHA - Mine Safety and Health Administration; n.o.s. - Not Otherwise Specified; NFPA - National Fire Protection Association; NO(A)EC - No Observed (Adverse) Effect Concentration; NO(A)EL - No Observed (Adverse) Effect Level; NOELR - No Observable Effect Loading Rate; NTP - National Toxicology Program; NZIoC - New Zealand Inventory of Chemicals; OECD - Organization for Economic Co-operation and Development; OPPTS - Office of Chemical Safety and Pollution Prevention; PBT - Persistent, Bioaccumulative and Toxic substance; PICCS - Philippines Inventory of Chemicals and Chemical Substances; (Q)SAR - (Quantitative) Structure Activity Relationship; RCRA - Resource Conservation and Recovery Act; REACH - Regulation (EC) No 1907/2006 of the European Parliament and of the Council concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals; RQ - Reportable Quantity; SADT - Self-Accelerating Decomposition Temperature; SARA - Superfund Amendments and Reauthorization Act; SDS - Safety Data Sheet; TCSI - Taiwan Chemical Substance Inventory; TSCA - Toxic Substances Control Act (United States); UN - United Nations; UNRTDG - United Nations Recommendations on the Transport of Dangerous Goods; vPvB - Very Persistent and Very Bioaccumulative

Sources of key data used to compile the Material Safety Data Sheet : Internal technical data, data from raw material SDSs, OECD eChem Portal search results and European Chemicals Agency, <http://echa.europa.eu/>

Revision Date : 09/13/2017

Items where changes have been made to the previous version are highlighted in the body of this document by two vertical lines.

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and shall not be considered a warranty or quality specification of any type. The information provided relates only to the specific material identified at the top of this SDS and may not be valid when the SDS material is used in combination with any other materials or in any process, unless specified in the text. Material users should review the information and recommendations in the specific context of their intended manner of handling, use, processing and storage, including an assessment of the appropriateness of the SDS material in the user's end product, if applicable.

US / Z8