





1 Identification

Product identifier

Product name: Copper etchant

Stock number: 44583

Relevant identified uses of the substance or mixture and uses advised against. Identified use: SU24 Scientific research and development

Details of the supplier of the safety data sheet

Manufacturer/Supplier:

Alfa Aesar

Thermo Fisher Scientific Chemicals, Inc.

70 Bond Street Ward Hill, MA 01835-8099 Tel: 800-343-0660 Fax: 800-322-4757

Email: tech@alfa.com www.alfa.com

Information Department: Health, Safety and Environmental Department

Emergency telephone number: During normal business hours (Monday-Friday, 8am-7pm EST), call (800) 343-0660. After normal business hours, call Carechem 24 at (866) 928-0789.

2 Hazard(s) identification

Classification of the substance or mixture in accordance with 29 CFR 1910 (OSHA HCS)



GHS05 Corrosion

Skin Corr. 1C H314 Causes severe skin burns and eye damage.



GHS07

Acute Tox. 4 H302 Harmful if swallowed.

Hazards not otherwise classified No information known.

Label elements

GHS label elements The product is classified and labeled in accordance with 29 CFR 1910 (OSHA HCS)

Hazard pictograms





GHS05 GHS07

Signal word Danger

Hazard-determining components of labeling:

Iron(III) chloride Hydrochloric acid

Hazard statements

H302 Harmful if swallowed. H314 Causes severe skin burns and eye damage.

Precautionary statements

P303+P361+P330 IF SWALLOWED: rinse mouth. Do NOT induce vomiting.

P301+P303+P361+P353 IF with water/shower.

P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

P301+P330+P331 IF SWALLOWED: rinse mouth. Do NOT induce vomiting.

P405

Store locked up.
Dispose of contents/container in accordance with local/regional/national/international regulations.

WHMIS classification

D2B - Toxic material causing other toxic effects E - Corrosive material



Classification system HMIS ratings (scale 0-4) (Hazardous Materials Identification System)



Health (acute effects) = 3
Flammability = 0 Flammability = 0

ACTIVITY Physical Hazard = 1

Other hazards

Results of PBT and vPvB assessment PBT: Not applicable.

vPvB: Not applicable.

3 Composition/information on ingredients

Dangerous components:		
7705-08-0 Iron(III) chloride	♦ Skin Corr. 1C, H314; Eye Dam. 1, H318; ♦ Acute Tox. 4, H302	42.0%
7647-01-0 Hydrochloric acid	♦ Skin Corr. 1B, H314; Eye Dam. 1, H318; ♦ STOT SE 3, H335	1.1%
Additional information None known		

Additional information None known.

Non-Hazardous Ingredients 7732-18-5 Water

56.9%

Product name: Copper etchant

(Contd. of page 1)

4 First-aid measures

Description of first aid measures

General information Immediately remove any clothing soiled by the product.

Supply fresh air. If required, provide artificial respiration. Keep patient warm.

Seek immediate medical advice.

After skin contact

Immediately wash with water and soap and rinse thoroughly.
Seek immediate medical advice.

After eye contact Rinse opened eye for several minutes under running water. Then consult a doctor.

After swallowing Seek medical treatment.

Information for doctor

Most important symptoms and effects, both acute and delayed Causes severe skin burns.

Causes serious eye damage

Indication of any immediate medical attention and special treatment needed No further relevant information available.

5 Fire-fighting measures

Extinguishing media

Suitable extinguishing agents Product is not flammable. Use fire-fighting measures that suit the surrounding fire.

Special hazards arising from the substance or mixture

If this product is involved in a fire, the following can be released:

Hydrogen chloride (HCI)

Advice for firefighters
Protective equipment:
Wear self-contained respirator.

Wear fully protective impervious suit.

6 Accidental release measures

Personal precautions, protective equipment and emergency procedures Wear protective equipment. Keep unprotected persons away.

Ensure adequate ventilation

Environmental precautions: Do not allow product to reach sewage system or any water course.

Methods and material for containment and cleaning up:

Absorb with liquid-binding material (sand, diatomite, acid binders, universal binders, sawdust).

Use neutralizing agent.

Dispose of contaminated material as waste according to section 13.

Ensure adequate ventilation.

Prevention of secondary hazards: No special measures required.

Reference to other sections

See Section 7 for information on safe handling

See Section 8 for information on personal protection equipment.

See Section 13 for disposal information.

7 Handling and storage

Handling Precautions for safe handling

Keep container tightly sealed. Store in cool, dry place in tightly closed containers. Ensure good ventilation at the workplace.

Prevent formation of aerosols

Information about protection against explosions and fires: The product is not flammable

Conditions for safe storage, including any incompatibilities

Requirements to be met by storerooms and receptacles: No special requirements. Information about storage in one common storage facility:

Store away from strong bases. Water reacts with many metals to give hydrogen, often violently. Water is also incompatible with many reactive organic and inorganic chemicals. Store away from metals.
Store away from amines.
Further information about storage conditions:

Keep container tightly sealed. Store in cool, dry conditions in well sealed containers. **Specific end use(s)** No further relevant information available.

8 Exposure controls/personal protection

Additional information about design of technical systems:
Properly operating chemical fume hood designed for hazardous chemicals and having an average face velocity of at least 100 feet per minute.

Control parameters

Components with limit values that require monitoring at the workplace:

7705-08-0 Iron(III) chloride (42.0%)

REL (USA) Long-term value: 1 mg/m³ as Fe

TLV (USA)

Long-term value: 1 mg/m³ as Fe

EL (Canada) Short-term value: 2 mg/m3 Long-term value: 1 mg/m³

as Fe

7647-01-0 Hydrochloric acid (1.1%)

Ceiling limit value: 7 mg/m³, 5 ppm PEL (USA) REL (USÁ) Ceiling limit value: 7 mg/m³, 5 ppm TLV (USA) Ceiling limit value: 2.98 mg/m³, 2 ppm

EL (Canada) Short-term value: C 2 ppm

Additional information: No data

Safety Data Sheet per OSHA HazCom 2012

Page 3/5 Printing date 11/24/2015 Reviewed on 04/06/2015

Product name: Copper etchant

(Contd. of page 2)

Exposure controls Personal protective equipment

General protective and hygienic measures

General protective and hygienic measures
The usual precautionary measures for handling chemicals should be followed.
Keep away from foodstuffs, beverages and feed.
Remove all soiled and contaminated clothing immediately.
Wash hands before breaks and at the end of work.
Avoid contact with the eyes and skin.
Maintain an ergonomically appropriate working environment.
Breathing equipment: Use suitable respirator when high concentrations are present.
Recommended filter device for short term use:
Use a respirator with acid gas cartridges as a backup to engineering controls. Risk assessment should be performed to determine if air-purifying respirators are appropriate. Only use equipment tested and approved under appropriate government standards such as NIOSH (USA) or CEN (EU).
Protection of hands:

Protection of hands:

Impervious gloves
Check protective gloves prior to each use for their proper condition.
The selection of suitable gloves not only depends on the material, but also on quality. Quality will vary from manufacturer to manufacturer.

The selection:

Tightly sealed goggles
Full face protection:

Body protection: Protective work clothing.

9 Physical and chemical properties

Information on basic physical and chemical properties

General Information Appearance: Form:

Color:

Dark yellow to brown Acidic Odor: Odor threshold: Not determined. pH-value: Not determined.

Change in condition

Melting point/Melting range: Boiling point/Boiling range: Sublimation temperature / start: Not determined Not determined Not determined Flammability (solid, gaseous) Not determined. Ignition temperature: Decomposition temperature: Not determined Not determined Auto igniting: Product is not selfigniting.

Danger of explosion: Explosion limits:

Lower: Not determined Upper: Not determined Vapor pressure: Density at 20 °C (68 °F): Not determined

1.19 g/cm³ (9.931 lbs/gal) Not determined. Relative density

Vapor density Evaporation rate Solubility in / Miscibility with Not determined. Not determined. Water: Fully miscible Partition coefficient (n-octanol/water): Not determined. Viscosity:

dynamic: kinematic: Not determined. Not determined

Solvent content:

Organic solvents: 0.0 % 42.0 %

Solids content: Other information No further relevant information available.

Not determined.

10 Stability and reactivity

Reactivity No information known.

Chemical stability Stable under recommended storage conditions.

Thermal decomposition / conditions to be avoided: Decomposition will not occur if used and stored according to specifications.

Water reacts with many metals to give hydrogen, often violently. Water is also incompatible with many reactive organic and inorganic chemicals. Water reacts violently with alkali metals.

Conditions to avoid No further relevant information available.

Incompatible materials:

Bases

Metals Amines

Hazardous decomposition products: Hydrogen chloride (HCI) Iron oxides

11 Toxicological information

Information on toxicological effects

Acute toxicity: Harmful if swallowed.

Swallowing will lead to a strong corrosive effect on mouth and throat and to the danger of perforation of esophagus and stomach. The Registry of Toxic Effects of Chemical Substances (RTECS) contains acute toxicity data for components in this product.

LD/LC50 values that are relevant for classification:

7705-08-0 Iron(III) chloride

Oral LD50 316 mg/kg (rat)

Skin irritation or corrosion: Causes severe skin burns. Eye irritation or corrosion: Causes serious eye damage. Sensitization: No sensitizing effects known.

(Contd. of page 3)

Product name: Copper etchant

Germ cell mutagenicity: The Registry of Toxic Effects of Chemical Substances (RTECS) contains mutation data for components in this product.

Gerin cent mutagenicity: The Registry of Toxic Effects of Chemical Substances (RTECS) contains mutation data for components in this product. Carcinogenicity:

IARC-3: Not classifiable as to carcinogenicity to humans.

ACGIH A4: Not classifiable as a human carcinogen: Inadequate data on which to classify the agent in terms of its carcinogenicity in humans and/or animals. Reproductive toxicity: The Registry of Toxic Effects of Chemical Substances (RTECS) contains reproductive data for components in this product. Specific target organ system toxicity - repeated exposure: No effects known.

Specific target organ system toxicity - single exposure: No effects known.

Aspiration hazard: No effects known.

Subacute to chronic toxicity: The Registry of Toxic Effects of Chemical Substances (RTECS) contains multiple dose toxicity data for this substance.

Additional toxicological information:

To the best of our knowledge the acute and chronic toxicity of this substance is not fully known.
The product shows the following dangers according to internally approved calculation methods for preparations:

Corrosive

12 Ecological information

Aquatic toxicity: No further relevant information available.

Persistence and degradability No further relevant information available.

Bioaccumulative potential No further relevant information available.

Mobility in soil No further relevant information available.

Additional ecological information:

Do not allow undiluted product or large quantities to reach ground water, water course or sewage system. Avoid transfer into the environment.

Results of PBT and vPvB assessment
PBT: Not applicable.

VPvB: Not applicable.

Other adverse offsets No further adverse offsets.

Other adverse effects No further relevant information available.

13 Disposal considerations

Waste treatment methods

Recommendation Consult state, local or national regulations to ensure proper disposal.

Uncleaned packagings: Recommendation: Disposal must be made according to official regulations. Recommended cleansing agent: Water, if necessary with cleansing agents.

14 Transport information **UN-Number**

IMDG, IATA		

UN proper shipping name

Corrosive liquid, acidic, inorganic, n.o.s. (Ferric chloride, Hydrochloric acid) CORROSIVE LIQUID, ACIDIC, INORGANIC, N.O.S. (FERRIC CHLORIDE, HYDROCHLORIC ACID) IMDG, IATA

UN3264

Transport hazard class(es)

DOT



Label Class

IMDG, IATA

8 Corrosive substances. 8 (C1) Corrosive substances



Class

Label

8 Corrosive substances.

Packing group DOT, IMDG, IATA

Environmental hazards:

Marine pollutant (IMDG):

Special precautions for user

Segregation groups

Warning: Corrosive substances

Acids

Ш

No

Transport in bulk according to Annex II of MARPOL73/78 and the IBC Code Not applicable.

Transport/Additional information:

Marine Pollutant (DOT):

UN3264, Corrosive liquid, acidic, inorganic, n.o.s. (Ferric chloride, Hydrochloric acid), 8, III UN "Model Regulation":

15 Regulatory information

Safety, health and environmental regulations/legislation specific for the substance or mixture GHS label elements The product is classified and labeled in accordance with 29 CFR 1910 (OSHA HCS) Hazard pictograms





GHS05 GHS07

(Contd. of page 4)

Product name: Copper etchant

Signal word Danger

Hazard-determining components of labeling:

Iron(III) chloride Hydrochloric acid **Hazard statements**

1182a13 statement. H302 Harmful if swallowed. H314 Causes severe skin burns and eye damage.

Precautionary statements

Precautionary statements
P260 Do not breathe dust/fume/gas/mist/vapours/spray.
P303+P361+P353 If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.
P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P301+P330+P331 IF SWALLOWED: rinse mouth. Do NOT induce vomiting.

P405 P501

Store locked up.
Dispose of contents/container in accordance with local/regional/national/international regulations.

National regulations

All components of this product are listed in the U.S. Environmental Protection Agency Toxic Substances Control Act Chemical substance Inventory. All components of this product are listed on the Canadian Domestic Substances List (DSL).

SARA Section 313 (specific toxic chemical listings)

7647-01-0 Hydrochloric acid

1.1%

California Proposition 65

Prop 65 - Chemicals known to cause cancer

None of the ingredients are listed.

Prop 65 - Developmental toxicity

None of the ingredients are listed.

Prop 65 - Developmental toxicity, female

None of the ingredients are listed.

Prop 65 - Developmental toxicity, male

None of the ingredients are listed.

Information about limitation of use: For use only by technically qualified individuals. Other regulations, limitations and prohibitive regulations

Substance of Very High Concern (SVHC) according to the REACH Regulations (EC) No. 1907/2006.

None of the ingredients are listed.

The conditions of restrictions according to Article 67 and Annex XVII of the Regulation (EC) No 1907/2006 (REACH) for the manufacturing, placing on the

market and use must be observed. None of the ingredients is listed.

Annex XIV of the REACH Regulations (requiring Authorisation for use)

None of the ingredients is listed.

Chemical safety assessment: A Chemical Safety Assessment has not been carried out.

16 Other information

Employers should use this information only as a supplement to other information gathered by them, and should make independent judgement of suitability of this information to ensure proper use and protect the health and safety of employees. This information is furnished without warranty, and any use of the product not in conformance with this Material Safety Data Sheet, or in combination with any other product or process, is the responsibility of the user.

Department issuing SDS: Global Marketing Department
Date of preparation / last revision 11/24/2015 / Abbreviations and acronyms:
ADR: Accord européen sur le transport des marchandises dangereuses par Route (European Agreement concerning the International Carriage of Dangerous Goods by Road)
IMDG: International Maritime Code for Dangerous Goods
DOT: US Department of Transportation

IMDG: International Maritime Code for Dangerous Goods
DOT: US Department of Transportation
IATA: International Air Transport Association
IATA: International Air Transport Association
IATA: International Air Transport Association
INECS: European List of Notified Chemical Substances
ELINCS: European List of Notified Chemical Substances
CAS: Chemical Abstracts Service (division of the American Chemical Society)
HMIS: Hazardous Materials Identification System (USA)
WHMIS: Workplace Hazardous Materials Information System (Canada)
LC50: Lethal concentration, 50 percent
LD50: Lethal concentration, 50 percent
VPVB: very Persistent and very Bioaccumulative
ACGIH: American Conference of Governmental Industrial Hygienists (USA)
OSHA: Occupational Salety and Health Administration (USA)
NTP: National Toxicology Program (USA)
IARC: International Agency for Research on Cancer
EPA: Environmental Protection Agency (USA)